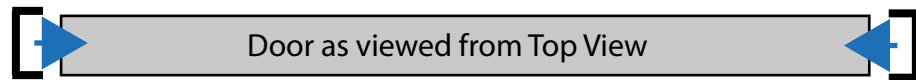
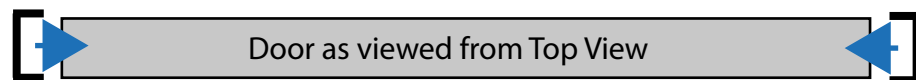


Steel Door Expansion Side Infill Panels

35mm Kit
Expandable Width 10mm - 60mm



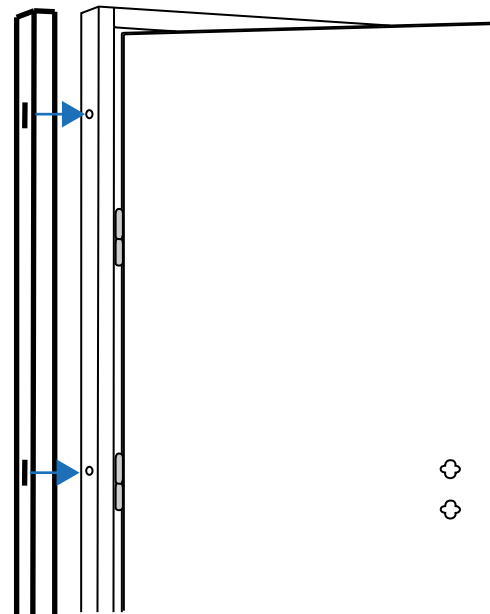
55mm Kit
Expandable Width 35mm - 100mm



Our standard door widths are 840mm / 940mm / 1040mm. If you need a door with inbetween these, we have extension side infill panels. Simply select which size of kit you require:

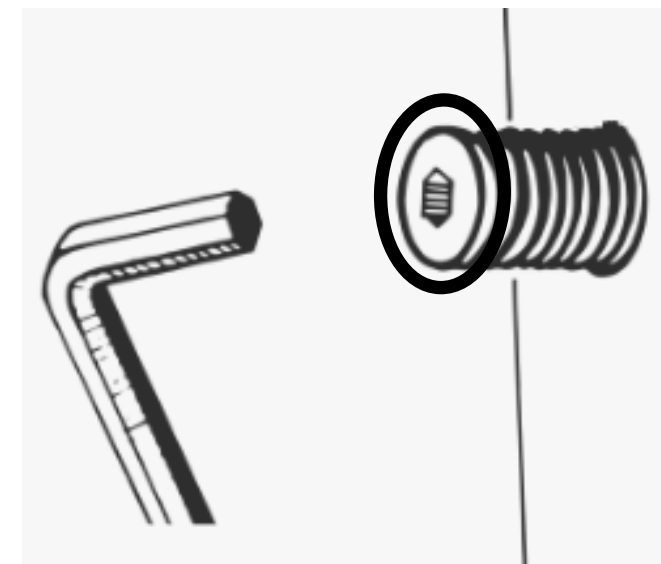
- 35mm kit: 10mm (1 side only) to 60mm (2 sides)
- 55mm kit: 35mm (1 side only) to 100mm (2 sides)

2



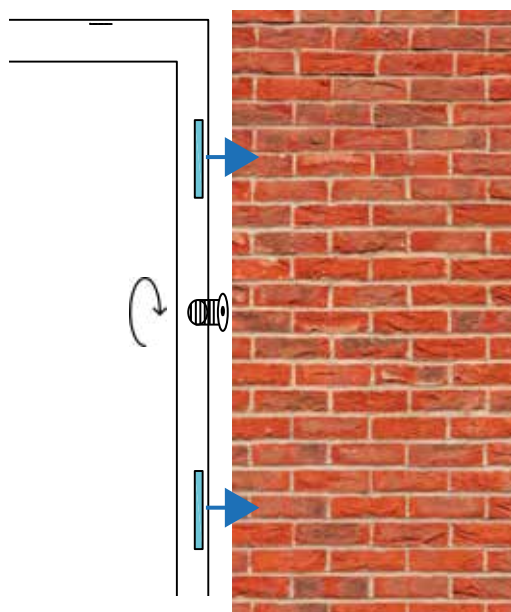
Screw in the window out lugs into the extension & slow over the side of your door. Repeat on both sides if necessary.

3



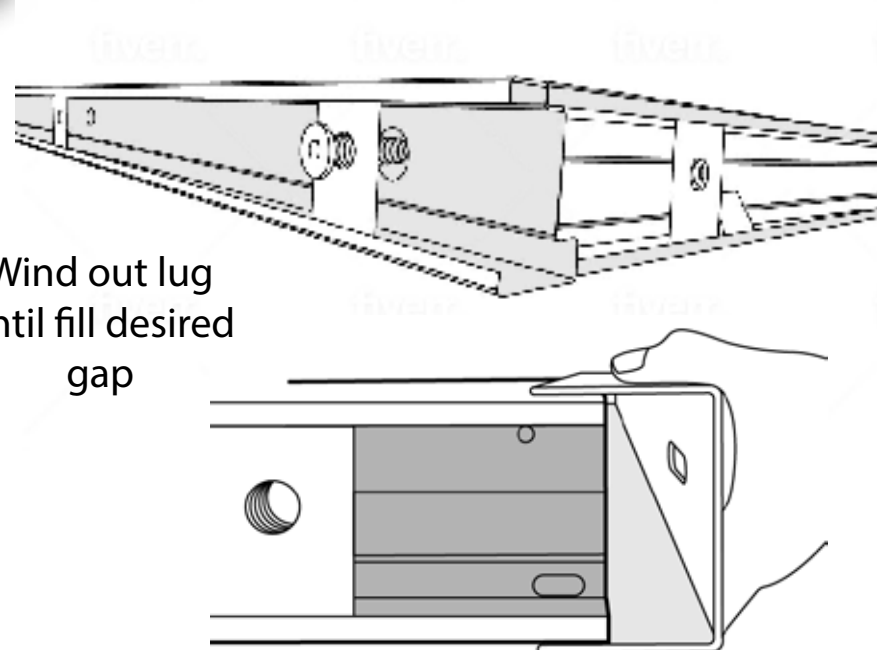
Hold the side panels in position & insert the door into the aperture. Prop the door in position (2nd person may be required), open the door and locate the wind out lugs through the tabs on the inside of the frame. Using a hex key, wind in or out the lugs until the frame extension sites tight against the aperture. **DO NOT OVERTIGHTEN.**

4



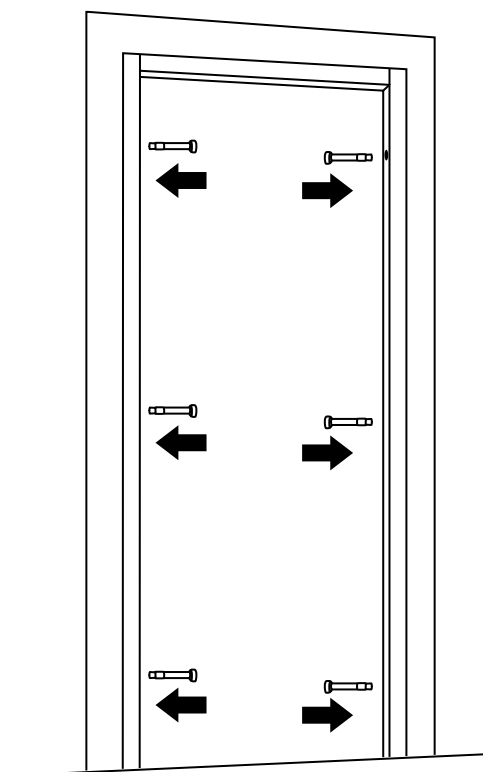
Repeat step 3 for all 8 lugs. note - the lugs are designed to guide the extension into position ONLY. They are not structural, as such do not overtighten as this will strip the thread. Further to that, screw fixings directly into the aperture are required to hold the door in position.

5



If you require extension of the head, we also sell a universal head kit. This is 1140mm wide but can be cut to suit your aperture.

6



Once the side /head expansion panels are firmly in place (NOTE do not overtighten), continue to drill and use suitable screw fixings as normal to secure.