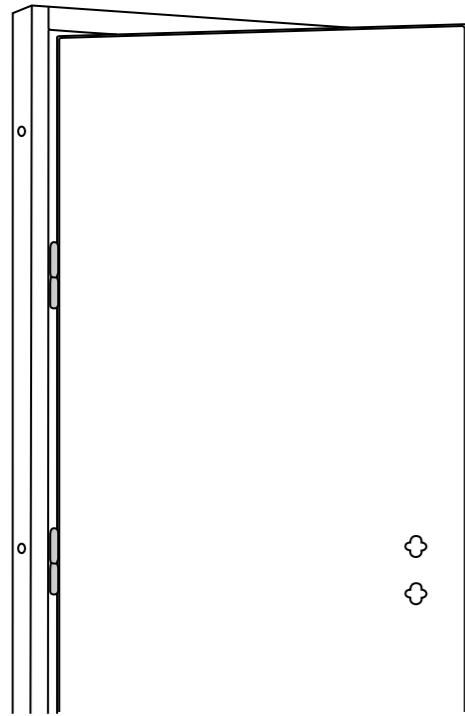
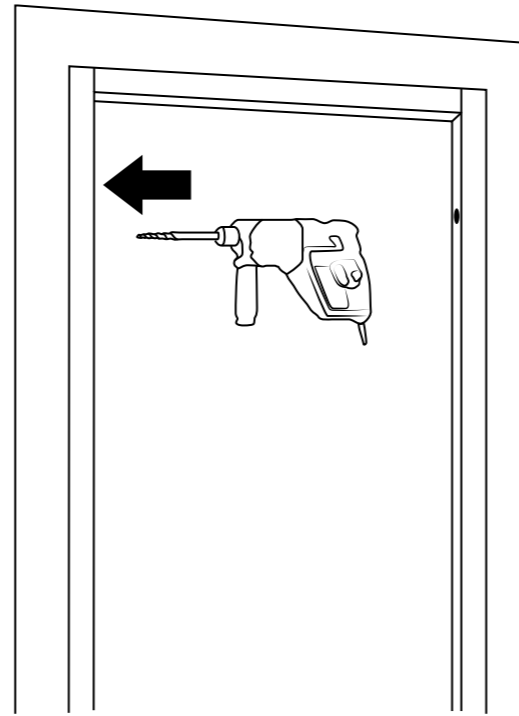


1



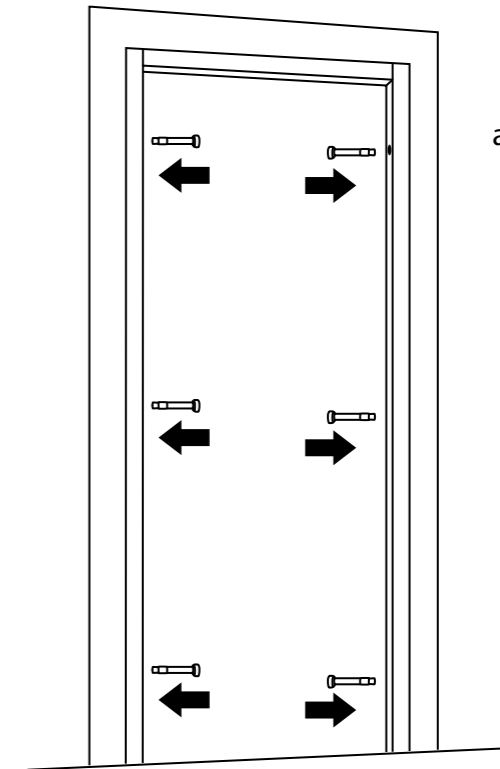
Fit door in the hole hinged in the correct orientation (NOTE door is universal, ie. can be fitted hinged on the left or right, just rotate 180° to so hinged on the opposite side).

2



Once door is square & firmly in position, using the pre-drilled tabs, mark fixing positions on the building lining/frame & drill using suitable drill bit.

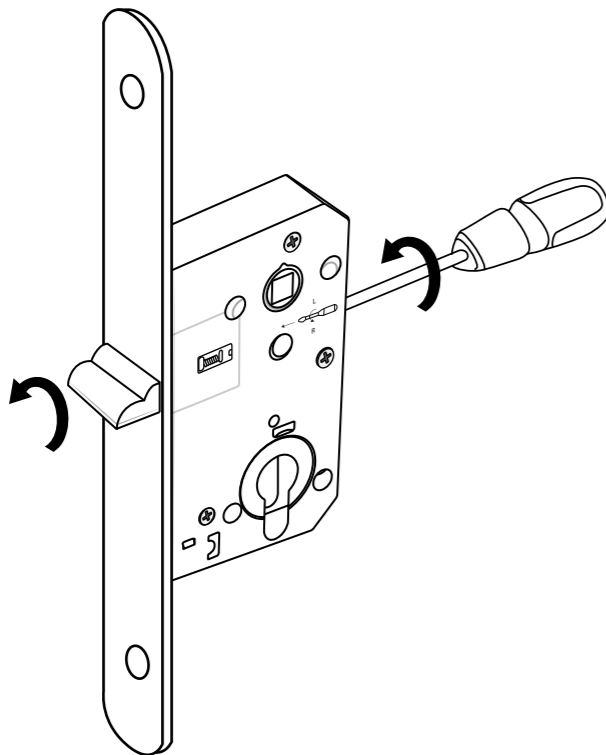
3



Use anchor bolts or suitable frame fixings to secure in place (washers are advised) . NOTE - due to various types of frame being installed into ie. brick, metal, timber, we are unable to supply the door with fixings.

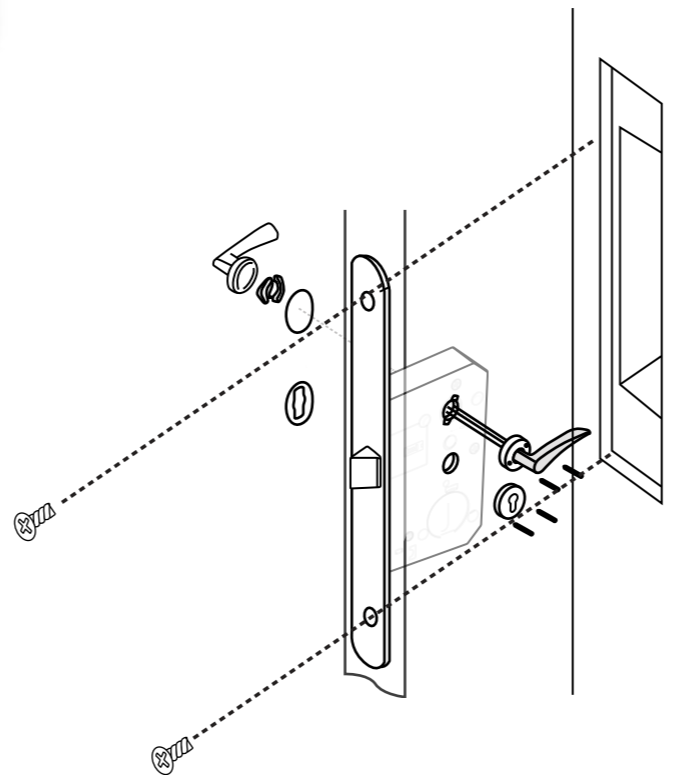
Optional: if ordered the extra add on vanity trim tot cover any caps/voids, this can be fitted on the opposite side & secured with suitable adhesive /mastic.

4



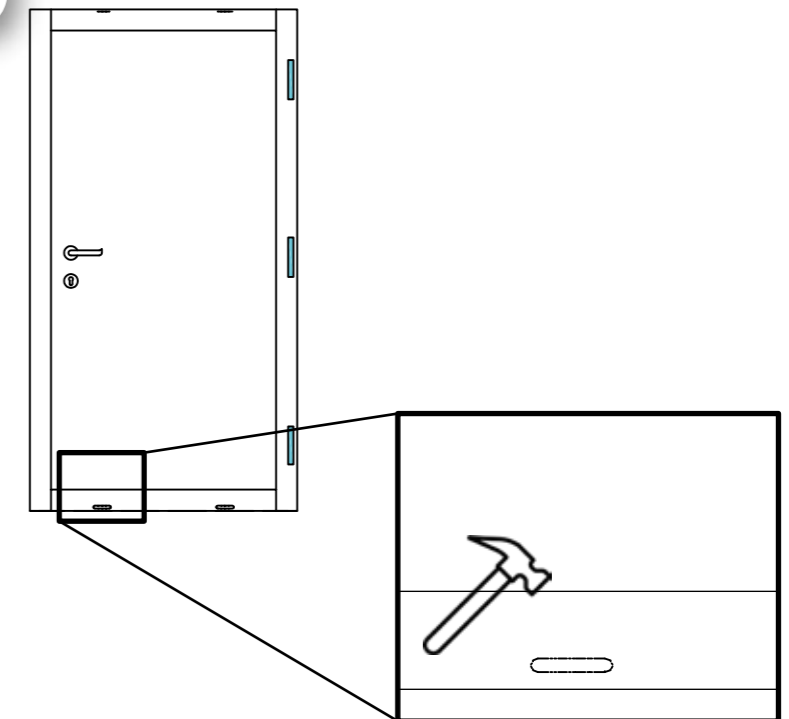
The lock mechanism latch can now be rotated to suit your configuration ie. hinged left side or hinged right side using a screwdriver as shown.

5



Insert the lock mechanism cassette into the door & secure with the 2 x M5 screws as shown.

6



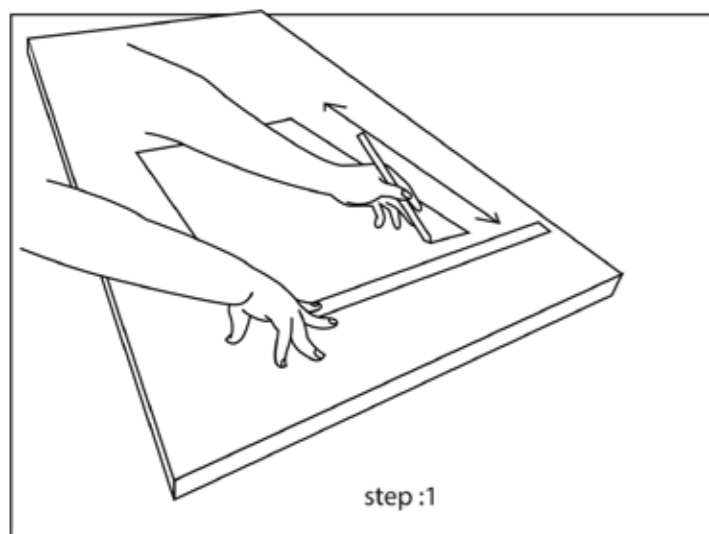
If using the door to open inwards, its recommended to knock out the 2 weep holes in the footer of the exterior. A rain drip guard (sold separately) is also advisable to be fixed to the door.

ACCESSORY INSTRUCTIONS

LOUVRE VENT / WINDOW VISION PANEL INSTALLATION

5pm CUT OFF TIME.
 NEXT DAY DELIVERY.
 TRADE BULK DISCOUNT

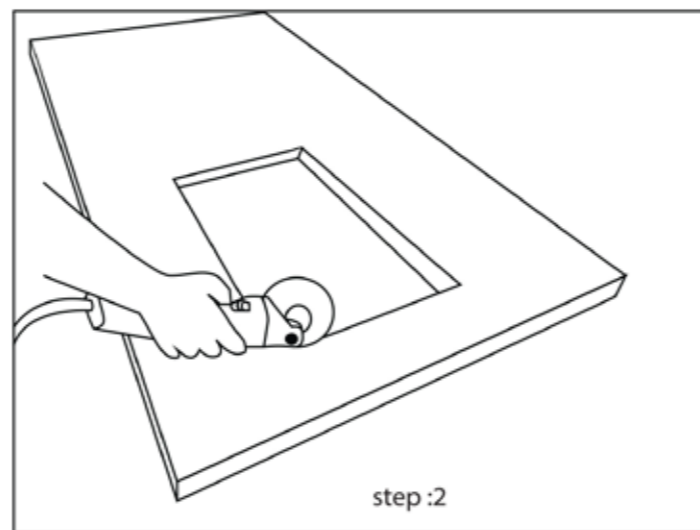
1



step :1

Lay door on a flat stable surface taking care not to scratch or damage the door. Mark out the cut with a pencil in the desired position using a straight edge & pencil. Note, 150mm clearance must be left around all 4 sides of the door. You can use the internal measurement of the vent/window frame as a template to draw around.

2

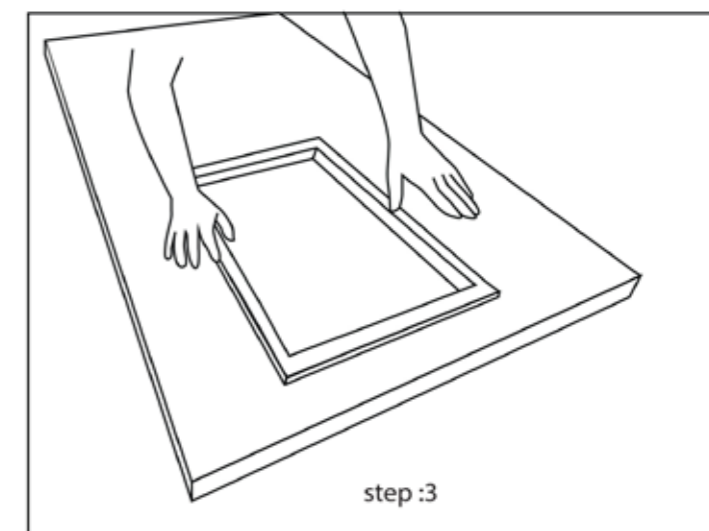


step :2

OPTIONAL: drill 4 corners through both faces of the door to ensure alignment before cutting.

Using angle grinder (or similar metal cutting device) cut the marking on both sides. Ensure to follow a tight line and file off any sharp edges.

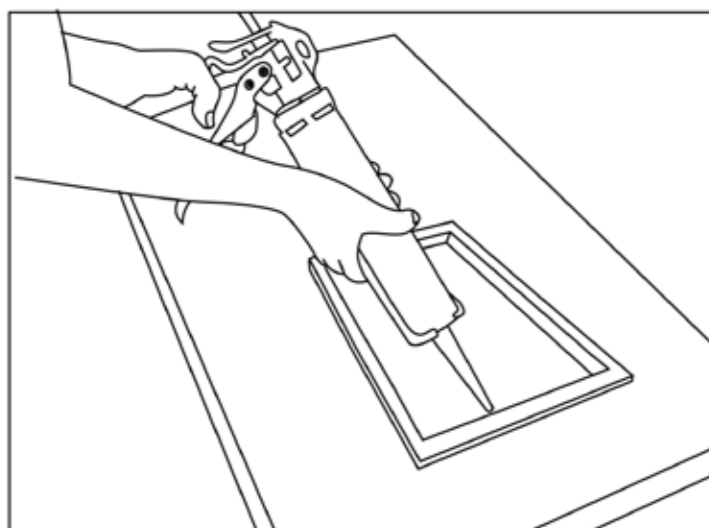
3



step :3

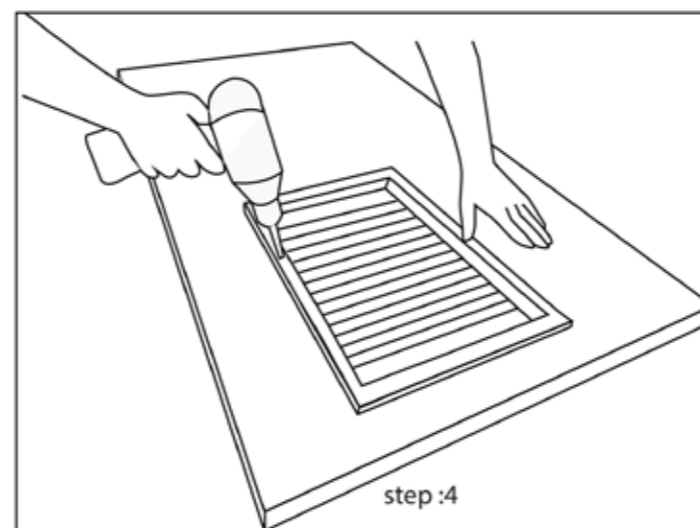
Insert window or louvre vent frame on both sides and check snug fit. If need to recut accordingly. Once satisfied with the aperture, begin if the EXTERNAL FACE first.

4



Place small silicone bead front both sides and top only. Insert frame pre-fitted with glass / louvre vent first to the external face. Apply adhesive tape to hold in position.

5

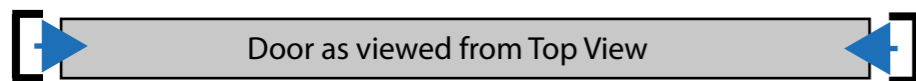


step :4

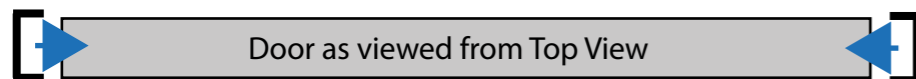
Turn door over, holding the window/vent frame in place. Apply silicone bead as step 4, insert frame and clip into position & fix using the self tapping/drilling screws provided. Wipe off any excess silicone.

1

35mm Kit
 Expandable Width 10mm - 60mm



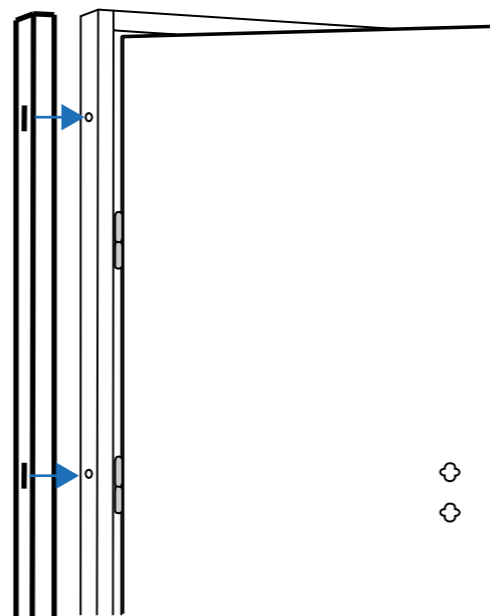
55mm Kit
 Expandable Width 35mm - 100mm



Our standard door widths are 840mm / 940mm / 1040mm. If you need a door with inbetween these, we have extension side infill panels. Simply select which size of kit you require:

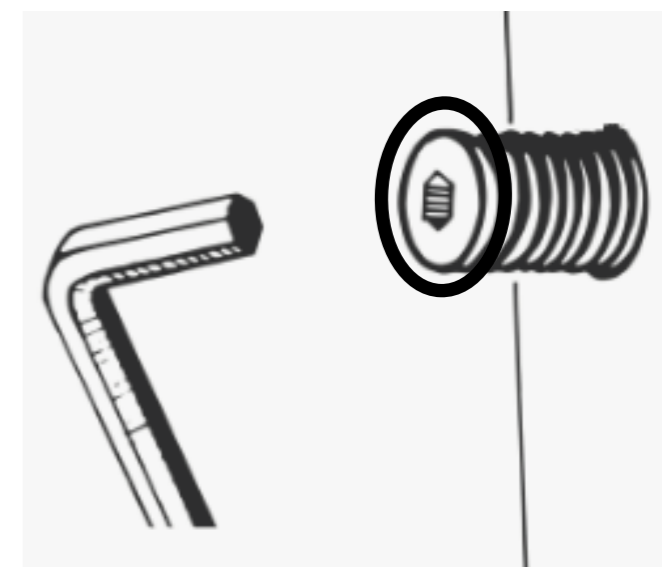
- 35mm kit: 10mm (1 side only) to 60mm (2 sides)
- 55mm kit: 35mm (1 side only) to 100mm (2 sides)

2



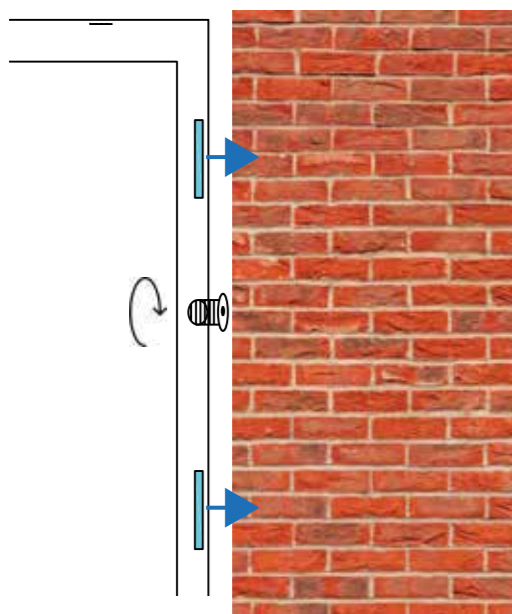
Screw in the window out lugs into the extension & screw over the side of your door. Repeat on both sides if necessary.

3



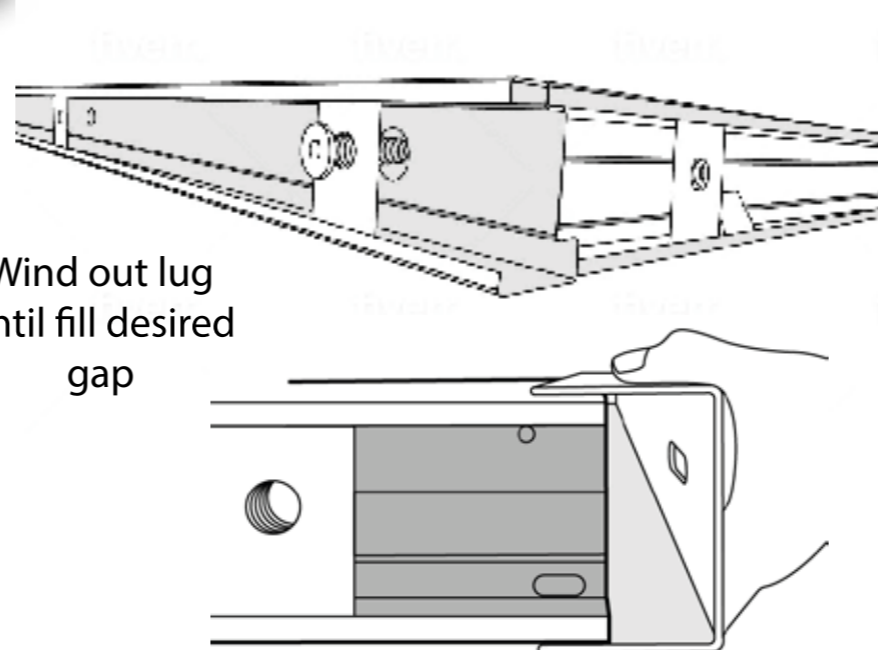
Hold the side panels in position & insert the door into the aperture. Prop the door in position (2nd person may be required), open the door and locate the wind out lugs through the tabs on the inside of the frame. Using a hex key, wind in or out the lugs until the frame extension sites tight against the aperture. **DO NOT OVERTIGHTEN.**

4



Repeat step 3 for all 8 lugs. note - the lugs are designed to guide the extension into position ONLY. They are not structural, as such do not overtighten as this will strip the thread. Further to that, screw fixings directly into the aperture are required to hold the door in position.

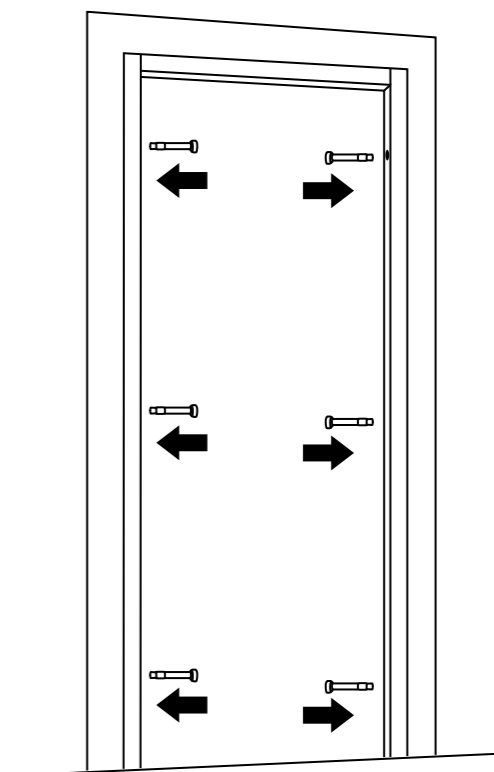
5



Wind out lug until fill desired gap

If you require extension of the head, we also sell a universal head kit. This is 1140mm wide but can be cut to suit your aperture.

6



Once the side /head expansion panels are firmly in place (NOTE do not overtighten), continue to drill and use suitable screw fixings as normal to secure.